

	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: 001
					Rev. No.: 0
Manufacturer name/address/ Web page:	MONTANSTAHL SA, via Gerrette 4, 6855 Stabio, Switzerland www.montanstahl.com				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	Austenitic Stainless Steel Type 316 ASTM A276, ASTM A479, MDS S01 rev. 4				
Manufacturing Summary doc. No.:	NORSOK MANUFACTURING SUMMARY - 001				Rev. No.: 15/09/2014
Products and manufacturing process(es):	LASER FUSED STRUCTURAL PROFILES				
Mandatory conditions and sub-contractors:	-				
Other information:	-				
Qualification expires:					
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Laser fused structural profiles	Results of qualification testing 001	20	25		
		15	18.75		
		13	16.25		
		10	12.5		
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: Maspero Francesco, GQ, 09/10/2019 	Checked by/Date: Wolfgang Stumm, DG, 09/10/2019, 			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address): TÜV SÜD Industrie Service GmbH Westendstraße 199 80686 Munich, Germany			Signature/Date: 		