
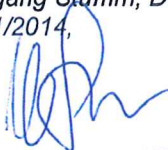
	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>		QTR. No.: 001
			Rev. No.: 0
<b>Manufacturer name/address/ Web page:</b>	MONTANSTAHL SA, via Gerrette 4, 6855 Stabio, Switzerland www.montanstahl.com		
<b>Reference standard</b>	NORSOK M-650, Edition 4		
<b>Material designation and MDS No.:</b>	Austenitic Stainless Steel Type 316 ASTM A276, ASTM A479, MDS S01 rev. 4		
<b>Manufacturing Summary doc. No.:</b>	NORSOK MANUFACTURING SUMMARY - 001	Rev. No.: 15/09/2014	
<b>Products and manufacturing process(es):</b>	LASER FUSED STRUCTURAL PROFILES		
<b>Mandatory conditions and sub-contractors:</b>	-		
<b>Other information:</b>	-		
<b>Qualification expires:</b>	-		



**Tested and qualified thickness and weight**

Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Laser fused structural profiles	Results of qualification testing 001	20	25		
		15	18.75		
		13	16.25		
		10	12.5		

**Qualification/acceptance signatures**

<b>Manufacturer:</b>	<b>Prepared by/Date:</b> Maspero Francesco, GQ, 06/11/2014 	<b>Checked by/Date:</b> Wolfgang Stumm, DG, 06/11/2014, 
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The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.  
 This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

<b>Qualified/Accepted by (company name /address):</b> TÜV SÜD Industrie Service GmbH Westendstraße 199 80686 Munich, Germany	<b>Signature/Date:</b>  13.11.14 
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