



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2:2020

SVS/15085/CL1/291/23/0

The Swiss Welding Association hereby certifies that the welding company

**MONTANSTAHL AG**  
**Via Gerrette 4**  
**6855 Stabio**  
**Switzerland**

fulfills the requirements  
for the scope according to

**EN 15085-2:2020 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2023-10-17 until 2026-10-16

Basel, 2023-10-17  
Place and date of issue

Lead auditor: PÉTERMANN





## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
141	1.1, 1.2, 8.1, 8.2	t = 3 - 20 mm	T-BW/FW, manually, (Manual weld repair and tack weld)
142	1.1, 1.2, 8.1, 8.2	t = 3 - 20 mm	T-BW/FW, manually, (Manual weld repair and tack weld)
521	1.1, 1.2, 8.1, 8.2	t = 5 - 20 mm	T-BW/FW, fully mechanized, (partial penetration max.10mm, t > 20mm)
522	1.1, 1.2, 8.1, 8.2	t = 5 - 20 mm	T-BW/FW, fully mechanized, (partial penetration max.10mm, t > 20mm)

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Olga Piva, Level A (IWE)

born: 1970-09-15

### 1st deputy(ies) of the responsible welding coordinator(s):

Luca Paganini, Level A (IWE)

born: 1985-01-21

### Others deputies:

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### Remarks:

### Register no.:

SVS/15085/CL1/291/23/0

### General provisions:

The General Terms and Conditions of the Swiss Welding Association apply in the currently valid version.