



Industrie Service

CERTIFICATE

TÜV SÜD-W-0188.2016.001

The company

MONTANSTAHL AG

Via Garrette 4

CH – 6855 Stabio

fulfills the

Comprehensive Quality Requirements according to

DIN EN ISO 3834-2

for the range mentioned in the enclosure to this certificate.

The certificate expires in April 2019.

Order No. 2491785

Munich, 12th of April 2016

Certification Body
Material and Welding Technology



Tobias Strößner

(Tobias Strößner)



EQ2485417

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



The following range is certified acc. to DIN EN ISO 3834-2:

Scope of production: - Steel structural engineering
- Structural elements

Base metals: - 1.1
- 8.1
- 8.2
- 10.1

Max. dimension of items: up to 50 mm thickness, 14 m length, max. \varnothing 1,0 m and piece weights of up to 1000 kg

Welding processes: 141 TIG welding with solid filler material (wire/rod)
52 Laser welding

Welding supervisor: Mr. Francesco Maspero

Substitute(s) of the welding supervisor:

Mrs. Olga Maria Piva
Mr. Wolfgang Stumm

Personnel for Non Destructive Testing (NDT):

Responsible: Mr. Francesco Maspero
Substitute(s): Mrs. Olga Maria Piva
Substitute(s): Mr. Wolfgang Stumm

All other relevant data are detailed in our report No. R-IS-AN1-KAR-16-03- 2491785-002.
The general regulations (see next page) have to be regarded.



General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.