



Industrie Service

Certificate of conformity of the factory production control

0036 - CPR - M 063.2013.002

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of March 09th, 2011 (Construction Products Regulation - CPR), this certificate applies to the construction product

Hot rolled products of structural steels

produced by

Montanstahl AG
via Gerrette, 4
CH – 6855 Stabio

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the harmonised standard

EN 10025-1:2004

under system 2+ are applied and

the factory production control fulfils all the prescribed requirements set out above.

This certificate remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the Factory Production Control Plan itself are not modified significantly.

Further information about the product parameters and description of the products are included in the scope of approval, annex 1 to this certificate.

In order to adhere the validity an annual surveillance audit is required.

First issue: 2013-06-17
Valid until: 2026-06-16

Munich, 2023-06-16

Notified Body, Nr. 0036



(S. Loibl)
 Certification Body
 Material and Welding Technology



EQ3230591



Industrie Service

Geltungsbereich der Überprüfung als Hersteller von Produkten nach BPV 305/2011
Scope of Approval - Manufacturer of Base Materials used in accordance with CPR 305/2011

Anlage 1 zum Zertifikat Nr. / Annex 1 to Certificate No.
0036 - CPR - M 063.2013.002 von/dated 2023-06-16

Hersteller / Manufacturer:					Name: Straße/Street: Ort/City:	Montanstahl AG via Gerrette, 4 6855 Stabio		Nationalität/ Country: CH	Datum/ Date: 2023-06-16	Blatt-Nr./ Page No.: 1 v. / of 1	Zertifizierungsstelle für metallische Bauprodukte/ Certification Body for metallic construction products Notifizierte Stelle, Nr. / Notified Body, No. 0036	
Nr. / No.	Werkstoffbezeichnung Werkstoff-Nr. / Material Designation Material Grade	Werkstoff- Spezifikation / Material specification		Liefer- zustand / Delivery condition	Prüfgegenstand Erzeugnisform / Description product form	Abmessungen / Dimensions				Gewicht / Weight		Bericht Nr. / report no. C-23120333-23/CPR vom / dated 2023-02-18
		Art / Spec.	Nr. / No.			Kürzel / Code	Dicke / Thickness [mm]	Durchm. / Diameter [mm]	1 = t 2 = kg	Wert value	Bemerkungen / Remarks	
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9
01	S235JR (1.0038), S235J2 (1.0117), S275JR (1.0044), S275J2 (1.0145) S355JR (1.0045)	EN	10025-2	N	Flachstahl / flat rolled steel Stab / bar Profil nahtlos + geschweißt / profile seamless + welded	3,0 - 3,0	60 - 15	- 15 -	- 54 -			Fertigungsprozesse: - kaltwalzen - warmwalzen - kaltziehen Manufacturing processes: - cold rolling - hot rolling - cold drawing
Explanation: AT = Lösungsgeglüht / solution annealed NT = Normalgeglüht und angelassen / normalized and tempererd N = Normalgeglüht / normalized S = Spannungsarmgeglüht / stress relieved TM = Thermomech. behandelt / thermo-mech. treated U = ungeglüht / not annealed QT = vergütet / quenched and tempered CR = Temperaturregelt warmumgeformt / temperature controlled hot formed (controlled rolled) A = weichgeglüht / annealed AR = wie gewalzt / as rolled a = Werkstoffbezeichnung in Spalte 9 / material designation in column 9 b = Lieferzustand in Spalte 9 / delivery condition in column 9 c = Prüfgegenstand in Spalte 9 / object in column 9 d = Abmessungen in den Techn. Regeln / dimensions acc. to technical rules e = Gewicht in den Techn. Regeln / weight acc. to technical rules f = Nr. der Techn. Regeln in Spalte 9 / technical rules reference column 9												