



Industrie Service

Notified Body no. -0036-
 TÜV SÜD Industrie Service GmbH
 Westendstr. 199; D – 80686 Munich

Certificate of conformity of the factory production control

0036 - CPR - M - 063 - 2013 - 001

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of March 09th, 2011 (Construction Products Regulation - CPR), this certificate applies to the construction product

Hot Rolled Products of Structural Steels and Corrosion Resisting Steels for Construction Purposes

produced by

MONTANSTAHL

Via Gerrette, 4
 CH – 6855 Stabio

and produced in the manufacturing plant Montanstahl AG.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the harmonised standard

EN 10025-1:2004 and EN 10088-5:2009

under system 2+ are applied and

the factory production control fulfils all the prescribed requirements set out above.

This certificate remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the Factory Production Control Plan itself are not modified significantly and latest on June 2023. Further information about the product parameters and description of the products are included in the scope of approval, annex 1 to this certificate.

First issue: 17/06/2013
 Current issue: 07/04/2020
 Valid until: 16/06/2023

Munich, April 7th, 2020

Notified Body, No. 0036




 (M. Strobel)
 (Head of the Certification Body)



EQ2485417



Industrie Service

Geltungsbereich der Überprüfung als Hersteller von Produkten nach BPV 305/2011
Scope of Approval - Manufacturer of Base Materials used in accordance with CPR 305/2011

Anlage 1 zum Zertifikat Nr. / Annex 1 to Certificate No.
0036 - CPR - M - 063 - 2013 - 001 von/dated 2020-04-07

Hersteller / Manufacturer:	Name: Straße/Street: Ort/City:	MONTANSTAHL AG Via Gerrette, 4 6855 Stabio	Werk / plant:	Nationalität:/ Country: CH	Datum:/ Date: 2020-04-07	Blatt-Nr./: Page No.: 1 v. / of 1	Zertifizierungsstelle für metallische Bauprodukte/ Certification Body for metallic construction products Notifizierte Stelle, Nr. / Notified Body, No. 0036
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Nr. / No.	Werkstoffbezeichnung Werkstoff-Nr. / Material Designation Material Grade	Werkstoff- Spezifikation / Material specification		Liefer- zustand / Delivery condition	Prüfgegenstand Erzeugnisform / Description product form	Abmessungen / Dimensions				Gewicht / Weight		Bemerkungen / Remarks
		Art / Spec.	Nr. / No.			Kürzel / Code	Dicke / Thickness [mm]	Durchm. / Diameter [mm]		1 = t 2 = kg		
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	
01	1.4301, 1.4306, 1.4401, 1.4404, 1.4541, 1.4571, 1.4307, 1.4305	EN	10088-5	A	Flachstahl / flat rolled steel Stab / bar Profil nahtlos / profile seamless	3,0 3,0	60 15	15	54			Fertigungsprozesse für Pos. 01 + 02 sind: - kaltwalzen - warmwalzen - kaltziehen Manufacturing processes for Pos. 01 + 02 are: - cold rolling - hot rolling - cold drawing
02	S235JR, S235J2, S275JR, S275J2, S355JR	EN	10025-2	N	Flachstahl / flat rolled steel Stab / bar Profil nahtlos / profile seamless	3,0 3,0	60 15	15	54			

Explanation: A = Lösungsgeglüht und abgeschreckt / solution annealed and quenched L = Lösungsgeglüht/solution annealed N = Normalgeglüht/normalized S = Spannungsarmgeglüht/stress relieved TM = Thermomech. behandelt/thermo-mech. treated U = ungeglüht/ not annealed V = vergütet/quenched and tempered CR = Temperatureregelt warmumgeformt/ temperature controlled hot formed (controlled rolled) G = weichgeglüht/annealed a = Werkstoffbezeichnung in Spalte 11/material designation in column 11 b = Lieferzustand in Spalte 11/ delivery condition in column 11 c = Prüfgegenstand in Spalte 11/object in column 11 d = Abmessungen in den Techn. Regeln/dimensions acc. to technical rules e = Gewicht in den Techn. Regeln / weight acc. to technical rules f = Nr. der Techn. Regeln in Spalte 11/technical rules reference column 11 N = normalisierendes Walzen/normalizing rolling + AR = wie gewalzt/as roll + M = thermomechanisches Walzen/thermomechanical rolling