



Industrie Service

# Certificate

about the Qualification of the manufacturer for welding steel structures according to DIN 18800-7:2008-11

## Class E

Hereby it is certified that

the company **MONTANSTAHL AG**  
 has for his site in **Via Gerrette 4**  
**CH- 6855 Stabio**

all required personnel and equipment available to carry out welding work for manufacturing load bearing steel structures in a field of application as mentioned in the following:

**Standards/ Regulations**    DIN 18801, steel structural engineering  
   DIN 18808, hollow profile falsework  
   DIN 19704, steel construction and accessory units

**Welding processes**  
 (No. of welding process acc. to    141    TIG welding with solid filler material (wire / rod)  
 DIN EN ISO 4063)                      52    Laser welding

**Base materials**                      S 235, S 275 and S 355 according to DIN 18800-1:2008-11  
 or the current edition "Bauregelliste"; stainless steels according to the  
 current edition of the relevant approval of the German Institute of Civil  
 Engineering (DIBt).

**Extensions/ Restrictions**    see reverse

**Welding Supervisor**                Mr. Francesco Maspero                      born on 17.04.1970  
 (Name, christian name, date of birth,  
 qualification)

**Deputy**                                      Mrs. Olga Maria Piva , IWE                      born on 15.09.1970  
 (Name, christian name, date of birth,  
 qualification)                                  Mr. Wolfgang Stumm                      born on 17.02.1965

**Remarks**                                  see reverse

**Validity**                                      from 12-04-2016 until 12-04-2019

**No. of certificate**                        DIN 18800-7/R-IS-AN1-KAR-16-03-2491785-002/16

**Issued on**                                  12-04-2016

**Certification Body**  
 Material and Welding Technology

Dipl.-Ing. (TH) Michael Dey  
 Head of Certification Body



EQ2485417



General requirements  
 see back

## General requirements

1. This certificate should be submitted on request or not – either as certified copy or photo copy – to the competent authorities who issue the building permits.
2. This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.
3. Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work. This certificate shall become invalid if the welding supervisor named therein leaves the company.
4. Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.
5. This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.
6. Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

### Extensions/ Restrictions:

The Building Inspectorate Approval of German Institute for Building Technology (DIBt) Z-30.3-6 shall be applying additionally for stainless steels within Germany. The certificate is valid for the production of prefabricated construction products such as welded T, double T, U, angular, hollow profiles and similar construction products made of stainless steels with thicknesses of 3-50 mm or non-alloy structural steels from 3-30 mm single side - or both side welded with a parent metal penetration of 10 mm.

### Remarks:

For Laser-welded products made of duplex steels which are also part of the Z-30.3-6 the notes in the WPQR 14635 / 08-1 and -2 or 14635 / 09-3 and -4, regarding the possibly of reduced corrosion resistance shall be respected.