

Flats – cold drawn

According to EN 10277-1, tolerances h11,
grade acc. to EN 10088-3: 1.4401 / 1.4404, 1.4571

Méplats – étirés à froid

Conformes à EN 10277-1, tolérances h11,
nuance selon EN 10088-3: 1.4401 / 1.4404, 1.4571



Flachstahl – kalt gezogen

Gemäß EN 10277-1, Toleranzen h11,
Güte nach EN 10088-3: 1.4401 / 1.4404, 1.4571

a	t																
	2	3	4	5	6	8	10	12	15	20	25	30	35	40	45	50	60
8	0.13	0.19	0.26	0.32	0.38												
10	0.16	0.24	0.32	0.40	0.48	0.64											
12		0.29	0.38	0.48	0.57	0.76	0.96										
15		0.36	0.48	0.60	0.72	0.96	1.20	1.44									
16		0.38	0.51	0.64	0.77	1.02	1.28	1.54									
18		0.43	0.58	0.72	0.86	1.15	1.44	1.73	2.16								
20		0.48	0.64	0.80	0.96	1.44	1.60	1.92	2.40								
25		0.60	0.80	1.00	1.20	1.60	2.00	2.40	3.00	4.00							
30		0.72	0.96	1.20	1.44	1.92	2.40	2.88	3.60	4.80	6.00						
35		0.84	1.12	1.40	1.68	2.24	2.80	3.36	4.20	5.60	7.00	8.40					
40		0.96	1.28	1.60	1.92	2.56	3.20	3.84	4.80	6.40	8.00	9.60	11.2				
45		1.08	1.44	1.80	2.16	2.72	3.60	4.32	5.40	7.20	9.00	10.8	12.6	14.4			
50		1.20	1.60	2.00	2.40	3.20	4.00	4.80	6.00	8.00	10.0	12.0	14.0	16.0			
60		1.44	1.92	2.40	2.88	3.84	4.80	5.76	7.20	9.60	12.0	14.4	16.8	19.2	21.6	24.0	
70			2.24	2.80	3.36	4.48	5.60	6.56	8.40	11.2	14.0	16.8	19.6	24.0	25.2	28.0	36.0
80			2.56	3.20	3.84	5.12	6.40	7.68	9.60	12.8	16.0	19.2	22.4	25.6	28.8	32.0	38.4
90				3.60	4.32	5.76	7.20	8.64	10.8	14.4	18.0	21.6	25.2	28.8	32.4	36.0	43.2
100				4.00	4.80	6.40	8.00	9.60	12.0	16.0	20.0	24.0	28.0	32.0	36.0	40.0	48.0

Poid – Weight – Gewicht
kg/m



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a	t																
	2	3	4	5	6	8	10	12	15	20	25	30	35	40	45	50	60
120					5.76	7.68	9.60	11.5	14.4	19.2	24.0	28.8	33.6	38.4	43.2	48.0	57.6
125					6.00	8.00	10.0	12.0	15.0	20.0	25.0	30.0	35.0	40.0	45.0	50.0	60.0
130					6.24	8.32	10.4	12.5	15.6	20.8	26.0	31.2					
140					6.72	8.96	11.2	13.4	16.8	22.4	28.0	33.6					
150					7.20	9.60	12.0	14.4	18.0	24.0	30.0	36.0					
160					7.68	10.2	12.8	15.4	19.2	25.6	32.0	38.4					
180					8.64	11.5	14.4	17.2	21.6	28.8	36.0	43.2					
200					9.60	12.8	16.0	19.2	24.0	32.0	40.0	48.0					
220						14.1	17.6	21.1	26.4	35.2							
250						16.0	20.0	24.0	30.0	40.0							
Poid – Weight – Gewicht kg/m																	